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ACF

D205-633-024
Job Sheet 195422



Part No: D205-633-024

Job Qty: 2 pcs

Part Name: Heli-Access-Step™ RH - 31" Extended Height Gear, Simplex Tank Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/22/19

Job Tracking No:

Due Date: 6/3/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 16198*

Note: DWG REV C SHEET 17 IPP Rev:A new issue Rev B dwg 07-11-19 DD verified by:EC lpp RevB 11.07.26 per NCR 11-628 EC verified by:JLM IPP Rev:C 11.09.12 remove D3165-1 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	6/3/19	0.00	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S185596

Part: D205-633-024

Job No: 195422

Serial No/Batch: S185596

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5, Ref: FA-37C SR005921

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
115	Packaging 1-1 - Pick Kit - B4B 2 pcs	6/3/19	0.00	0.00	Packaging 1 - 1 - B4B	
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	DAS
					Packaging 1 - 16 - B4B	19
					Packaging 1 - 17 - B4B	9-09
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
120	QC 4	2 pcs	6/3/19	0.00	0.00	QC 4 - 28
						QC 4 - 58
						QC 4 - 69
						QC 4 - 9
						QC 4 - 46
						QC 4 - 68
						QC 4 - 72
						QC 4 - 74
130	Packaging 3-1 - Stock - B4B 2 pcs	6/3/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	DAS
					Packaging 3 - 4 - B4B	19
					Packaging 3 - 5 - B4B	9-09
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	

				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
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				Packaging 3 - 16 - B4B		
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				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B	DAS	
				Packaging 3 - 36 - B4B	21	
135	DC - 1 - B4B	2 pcs	6/3/19	0.00 0.00	DC - 1 - B4B	9-88
					DC - 2 - B4B	
140	QC 21 - FG	2 pcs	6/3/19	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-88
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-633-024 135 - (Document Control) Photocopy bluefile & type labels per PPP D205-633-024 CHG001 140 - (QC21- Final Inspection - Work Order Release)						

010042

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5149150
AN4-14A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5157440
AN4-5A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5158085
AN4-6A	Bolt	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5163234
AN4-7A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5107748
AN44-7A	Eyebolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5172188
AN5-14A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5174150
D2022-101	Spacer	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5163199
D2022-103	Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126068
D2562-013	Strut 26.63"	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5175964
D2565-201	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104616
D2565-203	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5110771
D2565-205	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5171716
D2565-207	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5171752
D2565-209	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5171819
D2565-211	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5143160
D3437-043	Aft Strut Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5173831
D3438-042	Weldment Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5183924
MS21042L4	Nut	14 Ea (7 ea)	110-Packaging 1 - Pick Kit	5158232
MS21042L5	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5167653
NAS1149D0463J	Washer	28 Ea (14 ea)	110-Packaging 1 - Pick Kit	5158585
NAS1149D0563J	Washer	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5174288

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-12A	2	181	0
	AN4-14A	2	334	0
	AN4-5A	2	175	0
	AN4-6A	6	663	0
	AN4-7A	2	84	0
	AN44-7A	2	4	0
	AN5-14A	2	30	0
	D2022-101	8	57	0
	D2022-103	4	7	0
	D2562-013	2	4	0
	D2565-201	2	4	0
	D2565-203	2	3	0
	D2565-205	2	2	0
	D2565-207	2	3	0
	D2565-209	2	2	0
	D2565-211	2	0	0
	D3437-043	2	2	0
	D3438-042	2	0	0
	MS21042L4	14	2,352	0
	MS21042L5	4	805	0
	NAS1149D0463J	28	3,551	0
	NAS1149D0563J	6	2,988	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					